

## INSTALLATION INSTRUCTIONS SEURATS SHEET FLOORING CV Carpet Pattern & Majesta Wood Grain Pattern Installed Over New Structural Concrete

### JOB CONDITIONS

1. Do not install Seurats until the work of all other trades has been completed, especially overhead trades.
2. Areas to receive Seurats shall be clean, fully enclosed, weather tight, and heated to a minimum of 70° F. for a minimum of 72 hours prior to, during, and permanently after installation is completed. Areas must also be adequately lighted to allow for proper installation and seaming of joints.
3. Inspect concrete subfloor carefully. Concrete must be steel trowel finished, smooth, flat and level to a tolerance of 1/4" in a 10' radius. Concrete must be dry (maximum 3.0 lbs. per 1,000 square feet per 24 hours as tested with a calcium chloride test kit). Sand concrete subfloor surface to remove dirt and other contaminants; #60 grit sandpaper is recommended. If surface is contaminated with any type of adhesive, paint, or other penetrating contaminants, they must be removed by bead blasting procedure equal to "Blastrac." Patch and repair minor cracks, voids, and other imperfections with cement based patching material equal to Ardex SD-P. If concrete is out of level, it should be properly leveled with a cement based underlayment, minimum 3,000 psi compressive strength, equal to Ardex K-15. Do not use latex or gypsum based patching or leveling materials. Allow patching and underlayment materials to thoroughly dry for a minimum of 24 hours.
4. After completion of all sanding, cleaning, leveling, and patching, vacuum surface of concrete with heavy duty commercial vacuum to remove all dust, dirt, and other contaminants.

**INSTALLATION** (Proceed with installation only after moisture has reached a maximum of 3.0 lbs.)

1. Roll out Seurats sheet material with pattern surface up. Allow material to acclimate to building conditions for a minimum of 8 hours prior to fitting, bonding, and seaming.
2. Inspect all sheet material carefully to verify that proper colors are installed in specific areas. Also do not mix dyelots in same area. Do not install any material with visible defects. Side seams shall be lapped a minimum of 1" and end seams a minimum of 2". Double cut through side and end seams using metal straight edge prior to adhesive bonding.
3. Fold back sheet of Seurats approximately half way. Apply adhesive to concrete surface with a notched trowel - notches 1/16" x 1/16" spaced 1/16" apart. We recommend throw-away blades. Use one blade for each container of adhesive, approximately 600 to 700 sq. ft. Hold trowel at approximately a 45° angle to accomplish proper adhesive spread. Do not overlap or double layer adhesive. Please note adhesive instructions on the adhesive container. Material must be placed into adhesive while the adhesive is still wet. The correct adhesive for application over clean, dry concrete is #987-M. \*

4. Weld all side and end seams with Sealtek seam welding liquid and seam welding tool. Prior to welding, cover the seam to be welded with a 2" wide piece of masking tape the full length of the seam. Cut through the tape directly over the seam. Squeeze the liquid weld through the tape and into the seam until you see a small excess of liquid appear on the surface of the tape. Weld at a proper rate to completely fill the joints with seam liquid. Be careful not to smear liquid weld on the floor surface. Allow the seam welding liquid to dry 30 minutes and then remove all of the tape. Dispose of the tape into waste containers. Do not leave tape on seams for more than one or two hours as the adhesive sometimes can migrate into the surface of the vinyl. Clean and remove any surface residue of masking tape with a clean rag dampened with alcohol. Keep all traffic off floor until seam weld has thoroughly dried and you have removed the masking tape.
5. For the first 72 hours normal foot traffic is allowed. Movement of heavy equipment or furniture should not be done until after 72 hours. When moving heavy furniture or equipment be sure to protect the surface of the sheet vinyl with heavy wood planks or 3/8" thick plywood to protect surface from damage.

**NOTE:** These instructions apply to installation of Seurats over new concrete. Contact supplier for installation instructions involving all other types of sub-surfaces.

\* Do not install sheet vinyl over soft (lightweight) concrete or soft underlayment materials. Also materials such as masonite, particle board, chipboard are not suitable substrates. Minimum 3/8" thick APA graded plywood, properly installed, is a suitable underlayment. Contact us for specific specifications. In the event you are considering installing material over existing vinyl, sheet, or tile floor covering, contact us for recommendations. You must use G-19 2-part polyurethane adhesive to bond over existing resilient flooring.